

Mounting instructions timing chain tensioner kit, mechanical

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Please note:

The assembly should be carried out by a specialist workshop, otherwise the engine could be damaged.

1. Turn the crankshaft on top dead center (cylinder 1 and 4).
2. Remove complete OEM timing chain adjuster.
3. The pressure bolt should be unscrewed completely for installation, protrusion approx. 5 mm (picture 1).



picture 1

4. Mount the timing chain adjuster housing (wrench size 24) and tighten it with 30 Nm.
5. Turn back the aluminum nut (ws 14) by about three turns, screw in the pressure bolt and tighten it with 0.38 Nm (we recommend torque screwdriver 0.38 Nm, part no. 8330B006B00). Apply some Loctite 242 Medium strength and counter-tighten the aluminum nut with 20 Nm.

